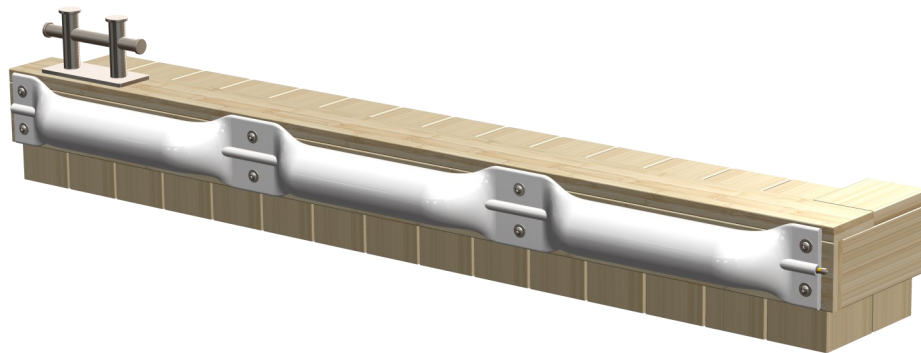


ParmaFender Ø75, Ø90, Ø115

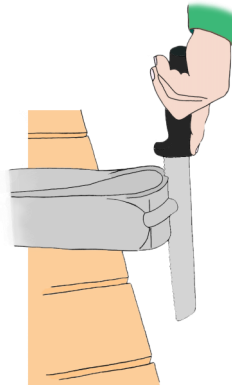
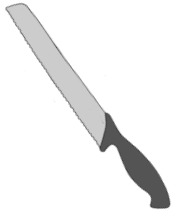
Assembly instructions

Wooden jetties

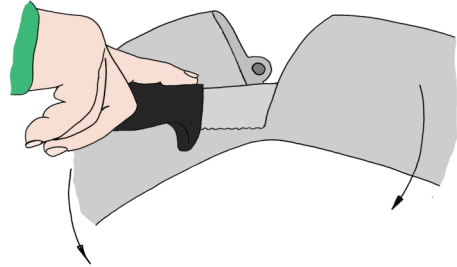


1

The fender is cut in the centre of the mounting surface. Fold the fender and make a deep cut.

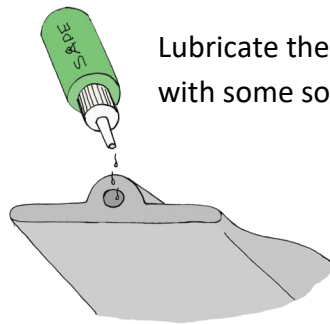
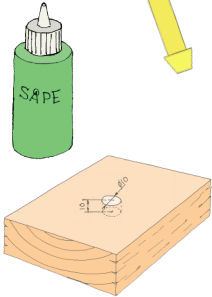


Straighten the fender, bend vertically and cut through.



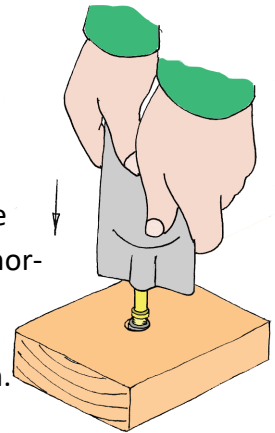
2

Lubricate the air-hose with some soap.



Place the valve in the air-hose and twist it past the first anchoring collar.

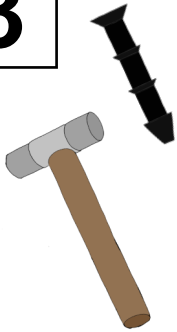
Push or knock it all the way in.



3

The end-plug is mounted in the same way as the valve.

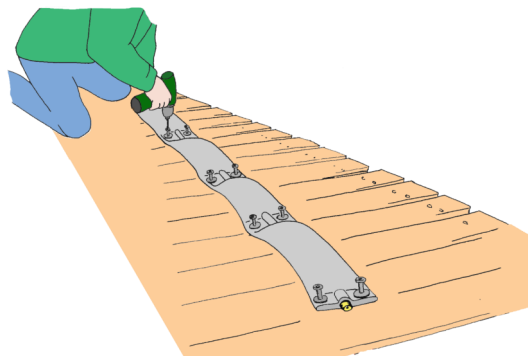
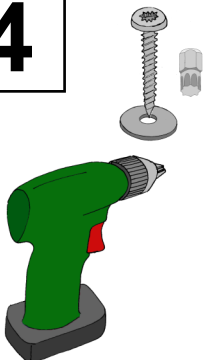
A plastic hammer facilitates the assembly.



4

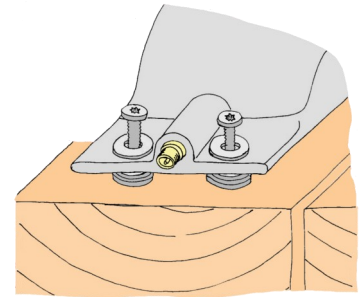
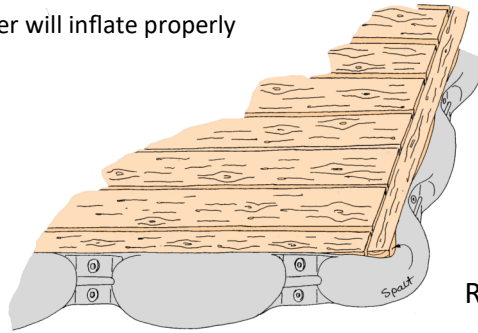
The mounting surface has embossed marks on the surface to facilitate correct positioning of screws.

The fender is stretched out on a suitable flat under-layer. All screws and washers are attached to the fender before it is fastened to the jetty.



5

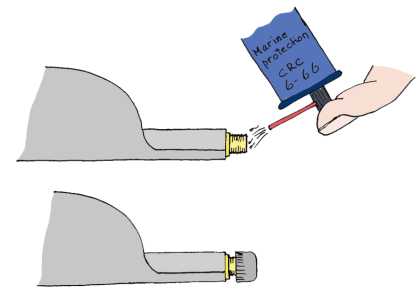
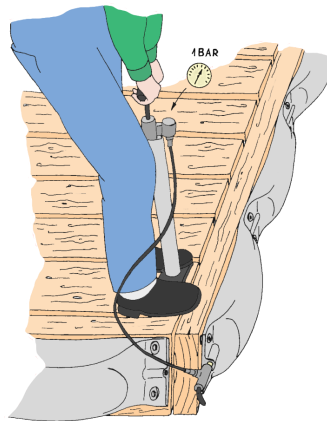
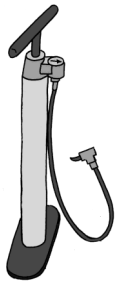
Use a drill with torque limitation. Mount the fender with a distance from sharp corners to ensure that the fender will inflate properly around corners.



Raise the valve-end with 4 washers under each screw to facilitate access to the valve.

6

The fender is inflated with 1 bar (15 psi.) pressure. Pressure exceeding 1 bar might tear out the screws.



Spray the valve with corrosion-protective lubrication and install the hood.



Installation instructions for especially stressed jetties like ferry-docks etc.

You can use 4 screws in each mounting surface. Important: Use the largest possible washers.

Extra strength is achieved with 4 pieces hot galvanized French wood-screws (WS1/2") and associated large washers in each mounting surface.

If it is possible to use through-running bolts, this is preferable.

The further installation will be as described in front.

Mounting examples

